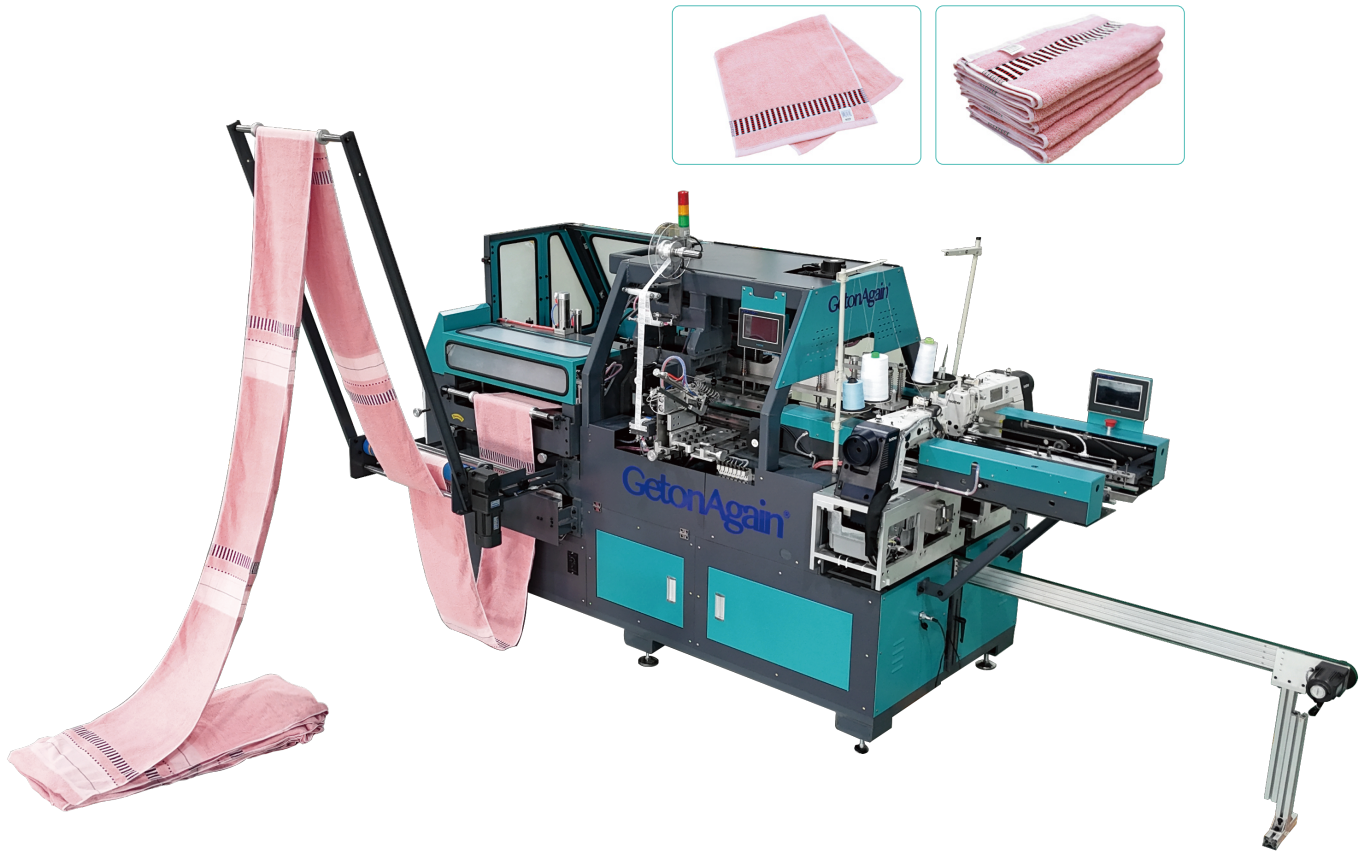


自动缝纫机（毛巾横缝机）

Automatic Sewing Machine (Towel Cross Sewing Machine)



适用范围

适用于坯料及无弹性毛巾定长裁切、折边缝纫。

Application

This automatic sewing machine is designed for the fixed length cutting, edge folding, and sewing of unfinished and non-elastic towels.

机器特点

- 智能控制，一键启动，一人可同时控制多台设备，减少工人劳动强度；
- 定长裁切机构：按需设定裁切长度；
- 折边机构：毛巾两侧折边工艺；
- 缝制机构：进口缝纫机头，确保缝纫线迹美观一致性；
- 上标机构：自动送标冷切，单标、折叠标均适用；
- 具有毛巾自动检测功能：毛巾织的过长、过短、毛巾之间的接头等，都能自动检测；
- 具有后扫、压料装置；
- 具有无料、断线、故障报警等自动停机功能。

Features

- Intelligent Control, one-touch start; one operator can control multiple units, reducing labor intensity.
- Preset Length Cutting Mechanism: Adjustable cutting length to meet various production needs.
- Edge Folding Mechanism: Performs precise edge folding on both sides of the towel.
- Sewing Mechanism: International brand sewing head ensures beautiful and consistent stitching.
- Automatic Labelling: Supports both single and folded labels with automatic feeding and cold cutting.
- Equipped with Towel Detection: Automatically detects towel's woven whether with suitable length, the joint seams between towels, etc. All those can be detected.
- Rear sweeping and pressing device ensure towels are laid flat and fixed in position for stacking or subsequent processing.
- Automatic Stop Functions: Stops automatically in case of material shortage, thread breakage, or machine malfunction with alarm notification.

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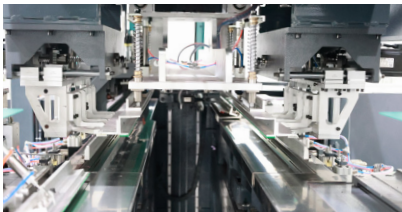
主要参数 Parameters

型号： Model:	GOA-AS,O-ES-2-500×1100-AF-ALF-3P380	线迹： Stitch Type:	单针锁式线迹 Single-needle lockstitch
毛巾宽度： Towel Width:	280–500mm	毛巾长度： Towel Length:	280–1100mm
折叠标宽度： Folded Label Width:	10–50mm	折叠标长度： Folded Label Length:	40–120mm
单标宽度： Single Label Width:	10–50mm	单标长度： Single Label Length:	25–75mm
折边宽度： Edge Folding Width:	12–15mm (其他尺寸可定制customizable)	针距： Stitch Length:	0.1–12.7mm
最高缝速： Max. Sewing Speed:	3,000RPM	效率： Efficiency:	9-11条/分钟 9–11 pieces/minute
电压： Voltage:	单相220V/三相380V, 50HZ Single-phase 220V / Three-phase 380V, 50Hz	功率： Power:	7kW
气压： Air Pressure:	0.6MPa	机器尺寸： Machine Dimensions (L×W×H):	3900×2400×1900mm

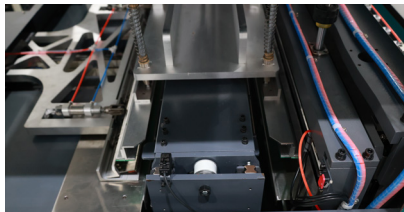
主要配置 Machine configuration



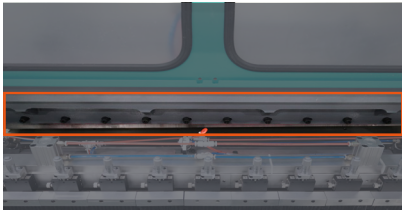
上标机构
Automatic Labelling



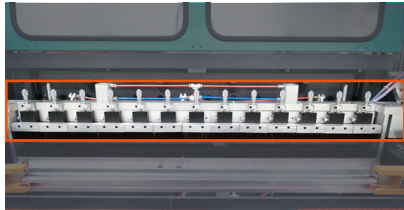
折边机构
Edge Folding Mechanism



压料装置
Towel Pressing Mechanism



定长裁切机构
Preset Length Cutting Mechanism



后扫装置
Rear Sweeping Towels

天津再登高智能制造有限公司

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